

GAS FLOW CONSTANT CALIBRATION WORKSHEET

Follow the instructions for calibrating the analyzer's Mass Flow Controllers for a given gas. Use worksheet to record measured values and perform calculations included in this process.

SINGLE GASES

MFC being used (optional)

_____ Preparation

_____ Reference (AutoChem II 2920 only)

_____ Carrier

_____ Analysis (Loop)

Gas: _____

1. MFC flow rate (as set on instrument schematic): _____
2. Measured flow rate (using an external flow meter): _____
3. Convert the flow rate to Standard Temperature and Pressure (STP) using the following formula:

$$\text{Rate at STP} = \text{Rate measured (cm}^3) \times \frac{273.15K}{273.15K + \text{room temp } ^\circ C} \times \frac{\text{atmospheric pressure}}{760mmHg}$$

Measured rate at STP: _____

4. Enter the value from line 3 in the *Actual flow* field of the Gas Flow Constant Calibration window (**Unit [n] > Gas Flow Calibration**).
5. The new Mass flow constant displays. Enter the Mass flow constant value: _____
6. Click **Accept**.
7. Enter the new Conversion Constant for this gas (from line 5) into the Adsorptive Properties (.ADP) file.

GAS MIXTURES

A conversion constant for a mixture of gases can be determined using the conversion constants for each gas in the mixture. Use the following formula to calculate the conversion constant for the gas mixture:

$$M = \frac{1}{\left[\frac{P_1}{F_1 \times 100}\right] + \left[\frac{P_2}{F_2 \times 100}\right] + \dots + \left[\frac{P_n}{F_n \times 100}\right]}$$

where

- M = mixture conversion constant
- P = percentage of gas *n* in the mixture, expressed as a whole number (example: for 15%, use 15, not .15)
- F = conversion constant (factor) for gas *n*

Gas Name (n)	Conversion Constant (F)
1.	
2.	
3.	
4.	
5.	
6.	
7.	
8.	
9.	
10.	
11.	
12.	
13.	
14.	
15.	

Mixture name: _____ Constant (M): _____